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J. Med. Chem., 2005, 48 (15), 5025-5037• DOI: 10.1021/jm050261p • Publication Date (Web): 24 June 2005

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Discovery and Preclinical Profile of Saxagliptin (BMS-477118): A Highly Potent, Long-Acting, Orally Active Dipeptidyl Peptidase IV Inhibitor for the Treatment of Type 2 Diabetes

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Received March 22, 2005

Efforts to further elucidate structure-activity relationships (SAR) within our previously disclosed series of β -quaternary amino acid linked L-*cis*-4,5-methanoprolinenitrile dipeptidyl peptidase IV (DPP-IV) inhibitors led to the investigation of vinvl substitution at the β -position of α-cycloalkyl-substituted glycines. Despite poor systemic exposure, vinyl-substituted compounds showed extended duration of action in acute rat ex vivo plasma DPP-IV inhibition models. Oxygenated putative metabolites were prepared and were shown to exhibit the potency and extended duration of action of their precursors in efficacy models measuring glucose clearance in Zucker^{fa/fa} rats. Extension of this approach to adamantylglycine-derived inhibitors led to the discovery of highly potent inhibitors, including hydroxyadamantyl compound BMS-477118 (saxagliptin), a highly efficacious, stable, and long-acting DPP-IV inhibitor, which is currently undergoing clinical trials for treatment of type 2 diabetes.

Introduction

Primary defects in insulin secretion, along with development of insulin resistance, contribute to the etiology of type 2 diabetes mellitus. Diminished postprandial insulin secretion resulting from both functional defects and loss of survival of pancreatic β -cells progresses into hyperglycemia and declining insulin sensitivity. As lifestyle trends and dietary factors have contributed to an alarming rise in the incidence of type 2 diabetes,¹ the search for novel mechanistic approaches to control this chronic metabolic disease has intensified in parallel. To complement the currently available diabetes treatments,² approaches operating within the enteroinsular axis through the incretin hormone glucagon-like peptide 1 (GLP-1), alone or in combination with other agents, are beginning to show promise in the treatment of diabetes.³ GLP-1 is a major component of the prandial nutrient-sensing mechanism regulating insulin secretion following meals.⁴ Intact, active GLP-1(7-36) amide is secreted into the circulation from intestinal L-cells in response to dietary signals. Concentrations of GLP-1(7-36) amide sufficient to activate

- [⊥] Metabolic Diseases.
- [#] Exploratory Pharmaceutics.

the GLP-1 receptor expressed on pancreatic β -cells result in increased insulin secretion, delayed glucose absorption, and reduced hepatic glucose production. All of these components work in concert to modulate blood glucose levels. Because GLP-1 release is nutrient stimulated, this mechanism promotes insulin secretion under prandial glycemia conditions, minimizing the potential for hypoglycemia. Recent reports have further demonstrated a beneficial effect of agents acting through the GLP-1 axis on the preservation and/or restoration of β -cell function in animals,⁵ suggesting the exciting possibility that emerging drugs acting in this pathway may lead to improvement of the diabetic condition.

GLP-1 is rapidly truncated during its secretion in the ileum by the dipeptidyl peptidase IV (DPP-IV, EC 3.4.14.5) located on the capillary endothelium proximal to the L-cells where GLP-1 is secreted. The efficient cleavage by DPP-IV of the N-terminal dipeptide His-Ala from GLP-1(7-36) amide yields GLP-1(9-36) amide, a weak antagonist of the receptor,⁶ and this cleavage has been demonstrated to be the primary physiological route of degradation of GLP-1(7-36) amide in both humans and animals.⁷ The rapid cleavage by DPP-IV results in an apparent elimination half-life of only 60-90 s for GLP-1(7-36) amide, and peak circulating levels of intact GLP-1(7-36) amide typically do not exceed 5–10 pM, a range bracketing its K_a as GLP-1 receptor agonist. Inhibition of DPP-IV prevents the degradation of the incretin hormones GLP-1 and glucose-dependent insulinotropic peptide (GIP) and has been demonstrated to potentiate the levels of these peptides in multiple species.8

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a (a) EDAC, HOBT, DMF; (b) POCl₃, pyridine, imidazole, -20 °C; (c) TFA, CH₂Cl₂, rt; (d) 5% Pd/C, H₂ 1 atm, MeOH.

DPP-IV is a 240 kDa, 766 residue N-terminal dipeptidyl exopeptidase that is composed of two 110 kDa subunits⁹ and exists as both a membrane-bound protein and as a soluble protein in plasma. It is a nonclassical serine protease that exhibits high specificity for peptides with proline or alanine in the P1 position. Any amino acid can occupy the P2 position so long as the P2-P1 peptide bond can adopt a trans configuration.¹⁰ The membrane-bound form of DPP-IV is expressed in several tissues, including kidney, liver, the brush border membranes of intestinal enterocytes, on the pancreatic duct epithelia, and in vascular endothelial cells. In these tissues DPP-IV is N-terminally bound to the membrane with its catalytic activity located in the extracellular domain. The soluble, circulating form of DPP-IV is shed from cell surfaces by proteolytic cleavage releasing a fully active soluble form minus the 29 amino acids of the N-terminus.

Clinical evidence has shown that small molecule inhibitors of DPP-IV lower blood glucose levels, increase glucose tolerance, and improve insulin response to oral glucose in patients with type 2 diabetes.¹¹ Reversible small-molecule inhibitors of DPP-IV have been studied for the past several years, and a large body of structure– activity relationship (SAR) data has been generated.^{3b,12} Until the very recent disclosures of several nonpeptidic chemotypes,^{13,14} the known inhibitors had all been dipeptidomimetic in nature, bearing structural resemblance to the N-terminal dipeptide of the enzyme substrates. For this class of inhibitors, the penultimate N-terminal proline or proline mimetic, generally a thiazolidine (1),¹⁵ a C-substituted or N-substituted



cyanopyrrolidine (2, 3),^{16,17} or a cyclopropanated cyanopyrrolidine (4),¹⁸ is appended to an amino acid or an amino acid surrogate. Many inhibitors in this cyanopyrrolidine structural class have suffered from varying degrees of chemical instability which have hampered formulation efforts. In addition, many examples of this class exhibit limited pharmacodynamic duration of action. We report herein the discovery of highly efficacious long-acting inhibitors of DPP-IV that have led to the identification of compound **26** (BMS-477118, saxa-



 a (a) triethylphosphonoacetate, NaH, THF 0 °C to rt; (b) DIBAL-H, toluene, -78 °C to rt; (c) N–Boc glycine, DCC, DMAP, CH₂Cl₂, rt; (d) ZnCl₂, THF, LDA, -78 °C to rt.

gliptin), which is currently undergoing clinical evaluation for the treatment of type 2 diabetes.

Chemistry

To further our understanding of the SAR surrounding β-quaternary N-terminal amino acid-containing inhibitors, we focused on elaboration of our previously disclosed cyanomethanopyrrolidine-based scaffold¹⁸ to produce long-acting inhibitors structurally related to the prototype scaffold 4. A general synthesis route was chosen that incorporated at the β -position a vinyl substituent amenable to functionalization for further elucidation of SAR. Standard peptide coupling conditions¹⁹ were employed to link enantiomerically pure L-methanoprolinamide core fragment 5 with various racemic vinyl-substituted amino acids 6a-g to give dipeptides 7a-g in yields of 85-95% (Scheme 1). Dehydration of the resultant amides using TFAA or POCl₃ gave the corresponding nitriles.²⁰ Chromatographic isolation of the bioactive L-isomer was generally carried out at the stage of the Boc-protected nitrile.²¹ Finally, removal of the N-terminal Boc using TFA gave inhibitors 8a-g in high yield. The vinyl groups of 6a-fcould be reduced $(Pd/C, H_2)$ to afford the corresponding ethyl compounds, which were similarly elaborated to dipeptides 10a.b.d.g.

Amino acids possessing a β -quaternary vinyl group were prepared in a manner complementary to the malonate Knoevenagel/Michael addition sequence used previously.¹⁸ Lewis acid-mediated ester enolate Claisen rearrangement of substituted glycinyl allylic esters²² led directly to β -vinyl amino acids **6a**-**g** in 58–85% overall yields (Scheme 2). The requisite Claisen precursors were readily prepared in three steps from the appropriate ketones **11a**-**g**. Horner–Emmons olefination of ketones

Scheme 3^a



^a (a) O₃, MeOH/CH₂Cl₂ 10:4, -78 °C; then NaBH₄, -78 to 0 °C, 60-79%; (b) OsO₄, NMNO, THF/H₂O 1:1, rt, 47-63%; (c) NaIO₄; workup, then NaBH₄, MeOH, rt, 56%; (d) TFA/CH₂Cl₂ 1:2, 0 °C to rt.

Scheme 4^a



^a (a) LAH, THF, 0 °C to rt, 96%; (b) (ClCO)₂, DMSO, CH₂Cl₂, -78 °C, 98%; (c) (R)-(-)-2-phenylglycinol, NaHSO₃, KCN, 65%;
(d) 12 M HCl, HOAc, 80 °C, 16 h, 78%; (e) 20% Pd(OH)₂, 50 psi H₂, MeOH/HOAc 5:1; (f) (Boc)₂O, K₂CO₃, DMF, 92%, two steps;
(g) 5, EDAC, HOBT, DMF, 92%; (h) POCl₃, pyridine, imidazole, -20 °C; (i) TFA, CH₂Cl₂, rt, quant.

11a-g with the ylide generated from triethylphosphonoacetate gave the α,β -unsaturated esters 12a-g in 92-98% yield. Esters 12a-g were then reduced with DIBAL to the corresponding allylic alcohols 13a-g and condensed with *N*-Boc glycine using DCC/DMAP to give esters 14a-g in 79-87% yield over two steps. ZnCl₂mediated Claisen rearrangement of the LDA-generated enolate of glycine esters 14a-g proceeded at low temperature to give the desired β -vinyl amino acids 6a-g in 65-90% yield.

Further elaboration of vinyl-containing dipeptides 7c-e was accomplished at the stage of the dehydrated cyano-containing compounds 15c-e (Scheme 3). Oxidative cleavage of the vinyl substituent to prepare hydroxymethyl compounds 16c-e was achieved either by ozonolysis/NaBH₄ reduction or by catalytic OsO₄-NMNO/NaIO₄/NaBH₄ conditions, followed by acidic deprotection of the Boc group. Additionally, 15d was converted to the corresponding diol and deprotected to give 18d.

A logical extension of our previously observed SAR trends favoring β -branched P2 units led us to explore rigidly bridged polycyclic systems such as adamantyl. Analogues bearing an adamantyl ring at the *N*-terminal α -carbon were synthetically derived from a common homochiral adamantylglycine intermediate prepared using asymmetric Strecker chemistry (Scheme 4).²³ Reduction of commercially available adamantane carboxylic acid methyl ester **19** by LAH, followed by Swern oxidation, afforded the requisite aldehyde, which was then subjected to asymmetric Strecker conditions (condensation with (R)-(-)-2-phenylglycinol with addition of KCN) to give the desired homochiral R,S diastereomer **20** in 65% yield. Hydrolysis of the nitrile group to give acid **21**, followed by hydrogenolysis of the chiral auxiliary, afforded the enantiomerically pure amino acid **22**. Boc protection of the resulting primary amine, followed by coupling to methanoprolinamide core **5**, dehydration of the amide to nitrile, and deprotection, afforded the adamantylglycine containing inhibitor **23** in good overall yield.

Hydroxylation of N-Boc-adamantylglycine 22 at the bridgehead was accomplished using KMnO₄ in 2% aqueous KOH at elevated temperature to give N-Boc hydroxyadamantyl glycine 24 in 51% yield (Scheme 5).²⁴ Standard acylation conditions were used to couple 24 to methanoprolinamide core 5, furnishing amide 25 in high yield. Amide 25 was subsequently elaborated to provide two additional analogues. Dehydration of amide 25 with TFAA, followed by in situ basic hydrolysis of the resulting trifluoroacetate and deprotection of the N-terminus, gave hydroxy derivative 26 in 87% yield over three steps. The hydroxy group of 25 was subjected to fluoride substitution using DAST,²⁴ and subsequent dehydration using POCl₃ in pyridine, followed by deprotection of the terminal nitrogen, provided fluoroadamantylglycine analogue **30** in 73% overall yield for three steps. Prolonged exposure of protected adamantylglycine 22 to KMnO₄ in 2% aqueous KOH provided the dihydroxyadamantylglycine derivative 27. Coupling of 27 to **5**, followed by dehydration of the resultant prolineamide with TFAA, in situ basic hydrolysis of the bis-trifluoroacetate, and removal of the terminal Boc group using TFA, afforded dihydroxyadamantyl analogue 28 in 74% overall yield.

In Vitro and in Vivo Biological Activity. DPP-IV Inhibitory Activity in Vitro and ex Vivo. The DPP-IV inhibitory activity of analogues in the present series was measured against human DPP-IV using standard assays as described in the Experimental Section (Table 1). Many of the compounds in this series were potent inhibitors of DPP-IV in vitro, several with K_i 's in the sub-nanomolar range. Additionally, several inhibitors in this series exhibited significant slow, tightbinding kinetics.²⁵

A finer discrimination between the most potent compounds within this structurally related series of inhibitors with respect to pharmacodynamic effects and Scheme 5^a



^{*a*} (a) KMnO₄, 2% aq KOH, 60 to 90 °C, 60 min, 51%; (b) **5**, EDAC, HOBT, DMF, 77–85%; (c) (CF₃CO)₂O, pyridine, THF 0 °C to rt, then 10% aq K₂CO₃ in MeOH, 89–92%; (d) TFA, CH₂Cl₂, rt, 89–95%; (e) DAST, CH₂Cl₂, -78 °C, 94%; (f) POCl₃, pyridine, imidazole, 82%.

Table 1. In Vitro Inhibition Constants for Human DPP-IV and ex Vivo Plasma DPP-IV Inhibition in Normal Rats

		% plasma DPP-IV inhibn at 4μ mol/kg po, normal rats		
compd	$egin{array}{l} { m human} \ { m DPP-IV} \ K_{ m i} \ ({ m nM})^a \end{array}$	30 min	4 h	
8a	57 ± 8	13	10	
8b	25 ± 4	39	20	
8c	12 ± 0.9	42	32	
8d	3.9 ± 0.6	71	64	
8e	1.4 ± 0.06	76	60	
8f	10 ± 3	77	66	
8g	10 ± 2	\mathbf{nd}^b	nd	
10a	7.1 ± 0.7	0	0	
10b	31 ± 2	nd	nd	
10d	5.5 ± 0.7	40	44	
10g	21 ± 0.6	nd	nd	
16c	42 ± 4	36	17	
16d	7.4 ± 1.1	69	56	
16e	8.0 ± 0.4	17	8	
18d	143 ± 15	nd	nd	
23	0.9 ± 0.32	84	83	
26	0.6 ± 0.06^{c}	87	87	
28	2.1 ± 0.3	62	57	
30	1.8 ± 0.5	80	61	

 a Values represent the mean \pm SEM and are at least triplicate determinations. b nd = not determined. c Compound 26 did not show any significant inhibition of dipeptidyl peptidase II (DPP-II) at concentrations up to 30 $\mu M.$

duration of action required utilization of a mediumthroughput acute efficacy model measuring a surrogate biomarker expected to be predictive of downstream antihyperglycemic effects. As DPP-IV is found in plasma and on the surfaces of blood and tissue cells, it was reasoned that measurement of inhibition of the circulating enzyme in plasma might provide a convenient biomarker for the degree of preservation of plasma incretin hormone levels. Though the relative contribution of these enzyme loci to the physiological degradation of GLP-1(7-36) amide important for antihyperglycemic effects is not fully understood, it was further envisioned that plasma enzyme inhibition measured ex vivo after an oral dose of test compound might be used to develop pharmacokinetic-pharmacodynamic relationships and provide information regarding duration of action. Compounds were administered orally in water vehicle at 4 µmol/kg to normal Sprague–Dawley rats, and blood samples were taken at 30 min and 4 h

 Table 2.
 Potency and Duration of Effect of Compounds 16d

 and 26 in the ex Vivo Rat Plasma DPP-IV Inhibition Model

	EI	$\mathrm{ED}_{50}, \mu\mathrm{mol/kg} ext{ at time postdose}^a$				
compd	0.5 h	2 h	4 h	6 h		
16d 26	$\begin{array}{c} 0.4\pm0.15\\ 0.12\pm0.04\end{array}$	$\begin{array}{c} 3.2\pm1.2\\ 0.2\pm0.07\end{array}$	$\begin{array}{c} 5.0 \pm 1.9 \\ 0.3 \pm 0.10 \end{array}$	$\begin{array}{c} 11\pm4.2\\ 0.5\pm0.15\end{array}$		

^{*a*} Compounds dosed po to fasted normal SD rats at the indicated times postdose, plasma aliquots were isolated, and DPP-IV inhibition was assayed using the fluorogenic peptide assay. ED_{50} is the 50% inhibitory dose calculated from the plots of percent inhibition vs dose at each time point.

postdose to assay plasma (prepared with EDTA) DPP-IV activity in vitro using the fluorogenic DPP-IV-specific substrate Ala-Pro-AFC. Plasma DPP-IV activity determinations were calculated by linear regression from plots of product vs time (initial 20 min). Data were calculated as mean percent inhibition vs controls receiving water vehicle. Maximal inhibition of plasma DPP-IV under the conditions of this assay reached 85–90% (Table 1). In a dose-relationship mode, ED₅₀'s were determined for select compounds at multiple time points of 0.5, 2, 4, and 6 h postdose (Table 2).

Results and Discussion

The SAR described in our previous account culminating in 4,5-methanoprolinenitrile analogues 4 revealed a strong preference for compounds with lipophilic N-terminal β -quaternary amino acids.¹⁸ In the course of further studies exploring SAR around β -quaternary cycloalkylglycine-based inhibitors, we encountered unexpectedly potent activity and extended duration of action in ex vivo DPP-IV inhibition studies with compound 8d, which contains a (vinylcyclopentyl)glycine amino acid fragment. However, metabolism and pharmacokinetic studies with 8d revealed uncharacteristically poor oral bioavailability (F = 5.3%) and high rat liver microsomal turnover rate [0.55 nmol/min/mg protein for 8d vs 0.32 for compound 4 (where R_1 and R_2 taken together = cyclopentyl, and $R_3 = Me$]. Similar observations were made for other vinyl-containing analogues 8c.e.g. and these results suggested conversion to an active metabolite in vivo. As the vinyl substituent seemed a likely site of metabolism, synthesis of oxygenated analogues (16d and 18d) derived from chemical modification of the olefin moiety was under-

taken. Diol 18d showed only weak inhibitory activity; however, hydroxymethyl analogue 16d exhibited potency similar to that of the vinyl analogue in both in vitro and ex vivo assays, restored rat liver microsomal turnover rate to a more moderate level (0.16 nmol/min/ mg protein), and restored oral bioavailability to within the range characteristic for other structurally related analogues in the series (F = 59%). Unequivocal characterization of 16d as the active metabolite of 8d was never established, though the behavior of 16d mirrored that achieved upon administration of 8d. Accordingly, DPP-IV inhibitors 16c and 16e were prepared. A similar trend toward reconnection of pharmacokinetic properties with pharmacodynamic measurements was observed for the homologous pairs of inhibitors 8c/16c and 8e/16e. Despite this latter observation, the five-membered ring compound 16d stood out as significantly more effective in the rat ex vivo plasma DPP-IV inhibition assay.

A more striking observation of metabolic conversion was seen with the highly potent adamantylglycinecontaining analogue 23 ($K_i = 0.9$ nM). Although this compound afforded potent plasma DPP-IV inhibition after oral administration to rats (84% at 0.5 h, 83% at 4 h), it exhibited poor absolute bioavailability (F = 2%) after oral dosing and rapid turnover in rat liver microsomes. Interestingly, compound 23 also weakly inhibited CYP3A4 with an IC₅₀ of 20 μ M, where previous closely related analogues were devoid of any CYP inhibitory activity. Preparation of the bridgehead-hydroxylated analogue 26 gave a compound with a virtually identical in vitro ($K_i = 0.6$ nM) and ex vivo (87% inhibition of plasma DPP-IV at 0.5 and 4 h) profile, a slow rat liver microsomal turnover rate, no CYP3A4 inhibition up to 100 μ M, and good oral exposure (F = 75%, $t_{1/2} = 2.1$ h). Two other substituted adamantyl-derived compounds were also synthesized and investigated. Dihydroxyadamantyl compound 28, while still reasonably active in the ex vivo assay, exhibited extremely high aqueous solubility but exhibited low oral exposure in rats, presumably resulting from very poor absorption. Though fluoroadamantyl compound 30 was also effective ex vivo, it exhibited very low oral exposure and had a rat liver microsomal turnover rate indicative of extensive metabolism, similar to that of compound 23. Due to its exceptional plasma inhibitory potency and pharmacodynamic duration of action in this preliminary ex vivo assay (ED₅₀ for **26** at 6 h = $0.5 \,\mu$ mol/kg vs ED₅₀ for **16d** at 6 h = 11 μ mol/kg, Table 2), compound **26** was chosen for further study in acute efficacy models.

Oral Glucose Tolerance in Zucker^{fa/fa} **Rats.** Zucker^{fa/fa} rats are a well-established genetically modified rodent model of obesity-induced insulin resistance²⁶ and provide a background to measure the effects of DPP-IV inhibitors in a prediabetic animal.²⁷ The nutrient-induced incretin secretion component of the GLP-1-dependent mechanism makes this a suitable model with which to study postprandial glucose excursions after administration of an oral glucose tolerance test (oGTT). DPP-IV inhibitor **26** was chosen for further study in this animal model by virtue of its highly potent effects in vitro and ex vivo. Compound **26** was administered orally to Zucker^{fa/fa} rats at 0.5 h prior to oGTT, consisting of a glucose challenge (2.0 g/kg), followed by



Figure 1. Effects of inhibitor **26** dosed at 0.3, 1, and $3 \mu \text{mol}/\text{kg}$ po versus vehicle control on plasma glucose clearance after an oGTT given 4 h postdose in Zucker^{*fa*/*fa*} rats.

blood sampling at intervals over the next 2 h for plasma glucose measurements (data not shown). Maximal responses in glucose excursion in this model were associated with plasma DPP-IV inhibition of approximately 60% vs control, and no additional antihyperglycemic effects were seen at higher percent inhibition. On the basis of these preliminary findings at a single dose, compound 26 was further evaluated in the Zucker^{fa/fa} rat model with an oGTT performed 4 h after oral administration of test compound in a dose-response format. Postprandial plasma glucose and insulin levels were again measured at intervals over 2 h following the glucose challenge. Compound 26 was highly effective at eliciting marked dose-dependent enhancements in glucose clearance in the dose range $0.3-3 \ \mu mol/kg$ (0.13-1.3 mg/kg) in this model relative to controls (Figure 1).

Oral Glucose Tolerance in *ob/ob* **Mice.** Evidence from both inhibitor studies and knock-out animals support that the mouse is also a suitable species in which to study the effects of DPP-IV inhibition on glucose clearance and insulin potentiation.²⁸ To this end, the effects of compound **26** on glucose clearance and enhancement of insulin secretion was studied in the *ob/ob* mouse. In this model the oGTT was performed at 1 h after oral administration of **26** at 1, 3, or 10 μ mol/ kg (Figure 2). The data show that compound **26** dosedependently elevated plasma insulin significantly at 15 min post-oGTT, with concomitant improvement in the glucose clearance curves at 60 min post-oGTT.

Compound **26** exhibited robust glucose-lowering effects in a dose-relational manner in the Zucker^{fa/fa} rat oGTT model, even when the glucose challenge was administered 4 h postdose of compound. Similarly outstanding efficacy was observed in reducing postprandial glucose AUC in ob/ob mice. This compound also proved quite effective in elevating insulin levels after an oGTT in ob/ob mice, further demonstrating the effectiveness of potentiating GLP-1-induced insulin secretion as a key component mediating the antihyper-glycemic actions of this potent DPP-IV inhibitor. It is anticipated that compound **26**, given its extended pharmacodynamic response, will be amenable to once daily dosing in humans.

Conclusion

A series of β -quaternary cycloalkylglycine amino acid residues were incorporated into our previously disclosed 4,5-methanoprolinenitrile scaffold, and many of these compounds showed potent DPP-IV inhibitory activity. Several compounds containing a vinyl functionality also



Figure 2. Effects of inhibitor **26** dosed at 1, 3, and 10 μ mol/kg po versus vehicle control on plasma insulin (left panel) and plasma glucose (right panel) after an oGTT in *ob/ob* mice. Compound **26** significantly lowered plasma glucose levels (vs vehicle) at the 60 min time point at 3 and 10 μ mol/kg (p < 0.05) and significantly increased plasma insulin levels (vs vehicle) at the 15 min time point at 10 μ mol/kg (p < 0.05).

exhibited extended duration of action in an ex vivo plasma DPP-IV inhibition model in normal rats relative to closely related analogues lacking this moiety. These analogues, however, also showed markedly reduced systemic exposure after oral dosing and rapid rat liver microsomal turnover rates where related small alkylsubstituted analogues did not. Efforts to define the role of suspected metabolites resulted in the synthesis of several hydroxymethylcycloalkyl-based analogues that maintained in vitro and, for some, in vivo activity. These hydroxymethyl analogues also displayed favorable pharmacokinetic properties with a tighter correlation of pharmacokinetics to pharmacodynamics. Analogously, hydroxylation of a similarly disposed adamantylglycinebased inhibitor yielded a compound (26) with in vivo potency and duration of action superior to that of any compound from this series. Consequently, this compound was chosen for development and is currently under clinical investigation for the treatment of type 2 diabetes. The basis for the enhanced efficacy observed for the present compounds in animal models relative to other agents may be due to contributions from multiple factors, including exquisite enzyme inhibitory potency and compound distribution to the tissue compartment potentially critical for maximal antihyperglycemic effects ($V_{ss} = 5.2$ L/kg for compound **26** in the rat). Further studies are underway in these laboratories to more fully understand and quantitatively characterize the physicochemical basis for the observed findings.

Experimental Section

All reactions were carried out under a static atmosphere of argon or nitrogen and stirred magnetically unless otherwise noted. All reagents used were of commercial quality and were obtained from Aldrich Chemical Co., Sigma Chemical Co., Lancaster Chemical Co., or Acros Chemical Co. ¹H (400 MHz) and ¹³C (100 MHz) NMR spectra were recorded on a JEOL GSX400 spectrometer using Me₄Si as an internal standard unless otherwise noted. ¹H (500 MHz) and ¹³C (125 MHz) NMR spectra were recorded on a JEOL JNM-ECP500 spectrometer. Chemical shifts are given in parts per million (ppm) downfield from internal reference tetramethylsilane in δ -units, and coupling constants (J-values) are given in hertz (Hz). Selected data are reported in the following manner: chemical shift, multiplicity, coupling constants, and assignment. All reactions were carried out using commercially available anhydrous solvents from Aldrich Chemical Co. or EM Science Chemical Co. unless otherwise noted. All flash chromatographic separations were performed using E. Merck silica gel (particle size, 0.040-0.063 mm). Reactions were monitored by TLC using 0.25 mm E. Merck silica gel gel plates (60 F_{254}) and were visualized with UV light, with 5% phosphomolybdic acid in

95% EtOH, or by a sequential treatment with 1 N HCl/MeOH followed by ninhydrin staining. LC/MS data were recorded on a Shimadzu LC-10AT equipped with a SIL-10A injector, a SPD-10AV detector, normally operating at 220 nm, and interfaced with a Micromass ZMD mass spectrometer. LC/MS or HPLC retention times, unless otherwise noted, are reported using a Phenomenex Luna C-18 4.6 mm \times 50 mm column eluted with a 4 min gradient from 0 to 100% B, where A = 10% MeOH-90% H₂O-0.1% TFA and B = 90% MeOH-10% H₂O-0.1% TFA. All solvents were removed by rotary evaporation under vacuum using a standard rotovap equipped with a dry ice condenser. All filtrations were performed with a vacuum unless otherwise noted.

General Method A. Peptide Coupling to Enantiomerically Pure L-cis-4,5-Methanoprolinamide 5, Amide Dehydration, and Deprotection. Methanoprolinamide 5 was coupled to a variety of racemic quaternary protected amino acids using HOBT/EDC in DMF at room temperature to give a D/L mixture of diastereomers at the N-terminal amino acid. The desired L-diastereomer was most often chromatographically isolated as the N-Boc-protected nitrile, obtained by treatment of amide 7 with POCl₃/imidazole in pyridine at -20 °C. The final target compounds 8a-g were obtained by deprotection using TFA in CH₂Cl₂.

(S)-2-(1-Ethenylcyclopent-1-yl)glycine-L-cis-4,5-methanoprolinamide (7d). 4,5-Methanoprolinamide 5 (877 mg, 3.65 mmol) and N-Boc cyclopentylvinylamino acid 6d (1.13 g, 4.20 mmol), described in general method B, were dissolved in 20 mL of DMF and cooled to 0 °C and to this mixture were added EDAC (1.62 g, 8.4 mmol), HOBT hydrate (2.54 g, 12.6 mmol), and TEA (1.27 g, 12.6 mmol). The reaction was allowed to warm to room temperature and stirred for 24 h. The reaction mixture was taken up in 100 mL of EtOAc, washed with H_2O (3 \times 20 mL), dried (Na₂SO₄), and purified by flash chromatography (100% EtOAc) to give 1.38 g (86%) of 7d as a mixture of diastereomers: ¹H NMR (500 MHz, CDCl₃) 1.02-1.08 (m, 2H), 1.43 (s, 9H), 1.54-1.80 (m, 7H), $1.84{-}1.94~(\mathrm{m},~2\mathrm{H}),~2.36~(\mathrm{dd},~J=13.6,~2.6,~1\mathrm{H}),~2.58~(\mathrm{m},~1\mathrm{H}),$ 3.90 (m, 1H), 4.63 (d, J = 9.7, 1H), 5.04 (dd, J = 10.5, 2.2, 1H), 5.14 (d, J = 17.6, 1H), 5.23 (d, J = 11, 1H), 5.97 (dd, J = 17.6, 11, 1H); MS m/z 378 [M + H]⁺.

(S)-2-(1-Ethenylcyclopent-1-yl)glycine-L-*cis*-4,5-methanoprolinenitrile (8d). Diastereomeric amide 7d (68 mg, 0.18 mmol, 1 equiv) and imidazole (26 mg, 0.38 mmol, 2.1 equiv) were dissolved in 2 mL of pyridine at -30 °C, to which POCl₃ (0.070 mL, 0.739 mmol, 4.10 equiv) was added. After stirring at -30 °C for 40 min, the solvent was removed and the residue thoroughly dried under vacuum. Purification by flash chromatography (10% EtOAc/CH₂Cl₂) afforded the desired slower eluting diastereomerically pure *N*-Boc-protected nitrile as a white solid (34 mg, 0.0946 mmol, 53%): ¹H NMR (500 MHz, CDCl₃) 1.02–1.07 (m, 2H), 1.42 (s, 9H), 1.55–1.75 (m, 7H), 1.83–1.93 (m, 2H), 2.36 (dd, J = 13.6, 2.6, 1H), 2.58 (m, 1H), 3.90 (m, 1H), 4.62 (d, J = 9.2, 1H), 5.03 (dd, J = 10.5, 2.2, 1H), 5.13 (d, J = 17.6, 1H), 5.23 (d, J = 11, 1H), 5.96 (dd, J = 17.6, 11, 1H); MS *m/z* 360 [M + H]⁺. The *N*-Boc protected

nitrile (32.4 mg, 0.090 mmol) was dissolved in 1 mL of CH₂-Cl₂ and treated with TFA (1 mL) at room temperature for 30 min. The solvent was evaporated, and the resulting oil was azeotroped to dryness with dry toluene and finally dried under vacuum. The residue was taken up in 10:90 H₂O/MeOH + 0.1% TFA and purified on a Shimadzu preparative HPLC (YMC S-5 ODS, 20×250 mm, 0-100% B, 18 min gradient at 20 mL/min, 220 nm). Lyophilization provided 22.1 mg (66%) of 8d as a white lyophilate: ¹H NMR $(500 \text{ MHz}, D_2 O) 0.99 \text{ (m, 1H)}, 1.17 \text{ (m, 1H)}, 1.54 - 1.83 \text{ (m, 6H)},$ 1.90 (m, 1H), 1.97-2.10 (m, 2H), 2.41 (dd, J = 13.7, 2.7, 1H),2.66 (m, 1H), 3.86 (m, 1H), 4.58 (s, 1H), 5.22 (dd, J = 11, 2.2,1H), 5.30 (d, J = 17.6, 1H), 5.40 (d, J = 11, 1H), 5.76 (dd, J = 11, 1 17.6, 11, 1H); HPLC (YMC S-5 C18, 4.6 × 50 mm, 0-100% B, MeOH/H₂O/H₃PO₄) $t_{\rm R} = 2.34$ min; MS m/z 260 [M + H]⁺; HRMS calcd for $C_{15}H_{22}N_3O [M + H]^+ 260.1764$, found 260.1768. Anal. (C₁₅H₂₁N₃O·1.15 CF₃CO₂H) C, H, N.

General Method B: Ethyl Cyclopentylideneacetate (12d). A suspension of NaH (2.55 g, 0.064 mol, 1.10 equiv) in THF (60 mL) was cooled to 0 °C. Triethylphosphonoacetate (12.8 mL, 0.064 mol, 1.10 equiv) was slowly added and the reaction stirred at 25 °C for 1 h. A solution of cyclopentanone (4.89 g, 0.058 mol, 1.00 equiv) in 5 mL of THF was added dropwise and the reaction stirred at room temperature for 2 h. The reaction was partitioned with Et₂O (100 mL) and H₂O (50 mL), and the organic phase was washed with H₂O and then brine, dried (Na₂SO₄), filtered, and concentrated to obtain 12d as a colorless oil (8.81 g, 98%). $R_f = 0.35$ TLC (5% EtOAc/hexanes). ¹H NMR (500 MHz, CDCl₃) 1.26 (t, J = 7, 3H), 1.61–1.77 (m, 2H), 2.40–2.44 (m, 2H), 2.73–2.77 (m, 2H), 4.10–4.16 (m, 2H), 5.78 (m, 1H).

1,1-Cyclopentylidinemethanol (13d). Ethyl cyclopentylideneacetate 12d (8.81 g, 0.057 mol, 1 equiv) was dissolved in 50 mL of toluene and cooled to -78 °C. DIBAL-H was added dropwise (1.5 M in toluene, 95 mL, 0.14 mol, 2.5 equiv), and the reaction was stirred at -78 °C for 1 h and then warmed to 0 °C for 30 min. The reaction was again cooled to -78 °C and carefully quenched with 15 mL of anhydrous MeOH. To the reaction was then added a 1 N aqueous solution of Rochelle's salt, and the reaction then stirred at room temperature for 1.5 h. The reaction was diluted with Et₂O, the layers were separated, and the organic phase was washed with brine, dried (Na₂SO₄), filtered, concentrated, and purified by flash chromatography with 8% EtOAc/ CH_2Cl_2 to afford 5.88 g (92%) of 13d as a colorless oil: ¹H NMR (500 MHz, CDCl₃) 1.36 (s, 1H), 1.56-1.70 (m, 4H), 2.03-2.28 (m, 4H), 4.10-4.12 (m, 2H), 5.49 (m, 1H).

N-Boc-glycine Cyclopentylidenemethanoester (14d). *N*-Boc-glycine (5.00 g, 0.028 mol, 1.00 equiv) was dissolved in 40 mL of CH₂Cl₂ and combined with a solution of **13d** (3.14 g, 0.028 mol, 1.00 equiv) in 10 mL of CH₂Cl₂. To the reaction was added DCC (6.12 g, 0.029 mol, 1.05 equiv) and DMAP (0.345 g, 0.0028 mol, 0.10 equiv), and the reaction was stirred for 16 h at room temperature. The mixture was filtered to remove insoluble urea, and the filtrate was concentrated and purified on a flash column (5 × 15 cm) with 5% EtOAc/CH₂Cl₂ to give **14d** as a colorless oil (6.79 g, 90%): TLC $R_f = 0.39$ (SiO₂, 5% EtOAc/CH₂Cl₂); ¹H NMR (500 MHz, CDCl₃) 1.43 (s, 9H), 1.57-1.71 (m, 4H), 2.26-2.30 (m, 4H), 3.90 (d, J = 4.8, 2H), 4.61 (d, J = 7.5, 2H), 5.00 (br s, 1H), 5.42 (m, 1H); MS (FAB) m/z 292 [M + Na]⁺.

D/L-2-(N-Boc-1-ethenylcyclopent-1-yl)glycine (6d). An oven-dried flask was charged with ZnCl_2 (3.86 g, 0.028 mol, 1.10 equiv), dried by toluene azeotrope (3 × 10 mL), and then filled with argon. Compound 14d (6.79 g, 0.025 mol, 1.00 equiv) was dried by toluene azeotrope (3 × 10 mL), dissolved in 60 mL of THF and added via cannula to the ZnCl₂, which was then cooled to -78 °C. LDA was freshly prepared under standard conditions [diisopropylamine (9.2 mL, 0.066 mol, 2.6 equiv), *n*-butyllithium (2.4 M in hexanes, 26.3 mL, 0.063 mol, 2.5 equiv) in 30 mL THF, cooled to -78 °C] and added via cannula to the mixture of 14d and ZnCl₂. The reaction was stirred at -78 °C and was allowed to warm to room temperature overnight. After 17 h, the yellow reaction

solution was diluted with Et₂O (100 mL) and washed with 1 N HCl (100 mL) and brine (50 mL). The organic phase was dried (Na₂SO₄), filtered, concentrated, and purified by flash chromatography (3% MeOH/CH₂Cl₂ + 0.5% HOAc) to afford **6d** (4.80 g, 71%) as a white solid: TLC $R_f = 0.41$ (SiO₂, 5% MeOH/CH₂Cl₂ + 0.5% HOAc); ¹H NMR (500 MHz, DMSO-*d*₆) 1.38 (s, 9H), 1.40–1.73 (m, 8H), 3.95 (d, J = 9, 1H), 5.01 (d, J = 17.5, 1H), 5.05 (d, J = 11, 1H), 5.85 (dd, J = 17.5, 11, 1H), 6.62 (d, J = 9, 1H); MS (ESI-Q) *m/z* 268 [M - H]⁻.

(S)-2-(1,1-Dimethylprop-2-en-1-yl)glycine-L-cis-4,5-methanoprolinenitrile TFA salt (8a): ¹H NMR (500 MHz, D₂O) 0.98 (m, 1H), 1.20 (m, 1H), 1.27 (s, 3H), 1.29 (s, 3H), 2.07 (m, 1H), 2.43 (dd, J = 14, 2.6, 1H), 2.70 (m, 1H), 4.50 (s, 1h), 5.23 (dd, J = 10.7, 2.6, 1H), 5.29 (d, J = 17.6, 1H), 5.34 (d, J =10.7, 1H), 5.98 (dd, J = 17.6, 10.7, 1H); HPLC (YMC S-5 C18 4.6 × 50 mm, 0–100% B, MeOH/H₂O/H₃PO₄) $t_{\rm R} = 1.96$ min; MS (FAB) m/z 234 [M + H]⁺; HRMS calcd for C₁₃H₂₀N₃O [M + H]⁺ 234.1608, found 234.1607.

(S)-2-(1,1-Diethylprop-2-en-1-yl)glycine-L-cis-4,5-methanoprolinenitrile TFA salt (8b): ¹H NMR (500 MHz, D₂O) 0.77 (t, J = 7.5, 3H), 0.81 (m, 1H), 0.91 (s, 3H), 0.92 (s, 3H), 1.01 (m, 1H), 1.26–1.42 (m, 2H), 1.88 (m, 1H), 2.25 (dd, J =13.6, 2.6, 1H), 2.51 (m, 1H), 3.69 (m, 1H), 4.23 (s, 1H), 5.06 (dd, J = 11, 2.6, 1H); HPLC (YMC S-5 C18 4.6 × 50 mm, 0–100% B, MeOH/H₂O/H₃PO₄) $t_{\rm R} = 2.10$ min; MS (FAB) m/z236 [M + H]⁺. Anal. (C₁₃H₂₁N₃O·CF₃CO₂H·0.25H₂O) C, H, N.

(S)-2-(1-Ethenylcyclobut-1-yl)glycine-L-*cis*-4,5-methanoprolinenitrile TFA salt (8c): ¹H NMR (500 MHz, MeOH- d_4) 0.95 (m, 1H), 1.13 (m, 1H), 1.87–2.18 (m, 5H), 2.29–2.36 (m, 2H), 2.54–2.62 (m, 2H), 3.94 (m, 1H), 4.62 (d, J = 3.5, 1H), 5.20 (dd, J = 10.6, 2.2, 1H), 5.39–5.42 (m, 2H), 5.98 (dd, J = 17.1, 10.6, 1H); ¹³C NMR (125 MHz, MeOH- d_4) 14.5, 16.5, 19.3, 29.3, 29.9, 31.4, 39.1, 47.0, 47.6, 58.1, 117.6, 120.4, 138.9, 167.2. Anal. (C₁₄H₁₉N₃O·CF₃CO₂H·0.50 H₂O) C, H, N.

(S)-2-(1-Ethenylcyclopent-1-yl)glycine-L-*cis*-4,5-methanoprolinenitrile (8d). See general method A.

(S)-2-(1-Ethenylcyclohex-1-yl)glycine-L-*cis*-4,5-methanoprolinenitrile TFA salt (8e): ¹H NMR (500 MHz, MeOH- d_4) 0.97 (m, 1H), 1.10 (m, 1H), 1.16–1.82 (m, 9H), 2.00–2.09 (m, 2H), 2.35 (dd, J = 13.6, 2.2, 1H), 2.60 (m, 1H), 3.92 (m, 1H), 4.30 (s, 1H), 5.18 (dd, J = 10.5, 2.2, 1H), 5.30 (d, J = 17.6, 1H), 5.55–5.67 (m, 2H). Anal. (C₁₆H₂₃N₃O·CF₃CO₂H·0.50H₂O) C, H, N.

(S)-2-(1-Ethenylcyclohept-1-yl)glycine-L-*cis*-4,5-methanoprolinenitrile TFA salt (8f): ¹H NMR (500 MHz, MeOH- d_4) 0.98 (m, 1H), 1.14 (m, 1H), 1.31 (s, 1H), 1.40-2.06 (m, 14H), 2.36 (dd, J = 14.1, 2.2, 1H), 2.60 (m, 1H), 3.93 (m, 1H), 4.36 (s, 1H), 5.19 (dd, J = 10.6, 2.2, 1H), 5.22 (d, J = 20.6, 1H), 5.43 (dd, J = 11.0, 2.7, 1H), 5.82 (dd, J = 17.6, 11.0, 1H). Anal. (C₁₇H₂₅N₃O·CF₃CO₂H) C, H, N.

(S)-2-(4-Ethenyltetrahydropyran-4-yl)glycine-L-cis-4,5methanoprolinenitrile TFA salt (8g): ¹H NMR (500 MHz, D₂O) 0.96 (m, 1H), 1.17 (m, 1H), 1.69 (dd, J = 13.6, 2.2, 1H), 1.80 (m, 1H), 1.98–2.10 (m, 3H), 2.38 (dd, J = 13.6, 2.6, 1H), 2.64 (m, 1H), 3.53–3.64 (m, 2H), 3.80–3.86 (m, 3H), 4.44 (s, 1H), 5.18 (dd, J = 11, 2.6, 1H), 5.34 (m, 1H), 5.65–5.68 (m, 2H); HPLC (YMC S-5 C18 4.6 × 50 mm, 0–100% B, MeOH/H₂O/H₃PO₄) $t_{\rm R} = 1.53$ min; MS (FAB) m/z 276 [M + H]⁺. Anal. (C₁₅H₂₁N₃O₂·CF₃CO₂H·0.4H₂O) C, H, N.

General Method C. (S)-2-(1-Ethylcyclopent-1-yl)-l-glycine-L-cis-4,5-methanoprolinenitrile TFA Salt (10d). Compound 6d (2.23 g, 8.30 mmol) was dissolved in 50 mL of MeOH and placed in a hydrogenation vessel purged with argon. To this mixture was added 10% Pd-C (224 mg, 10% w/w) and the reaction stirred under 1 atm of H₂ at room temperature for 12 h. The reaction was filtered through Celite, concentrated, and purified by flash column chromatography on silica gel with 1:9 MeOH:CH₂Cl₂ to give *tert*-butyloxycarbonylamino(1-ethylcyclopent-1-yl)acetic acid 9d (2.18 g, 97%) as a white solid (FAB [M + H]⁺ 272). Coupling of 9d to prolinamide core 5 and elaboration to 10d was carried out using general method A: ¹H NMR (500 MHz, D₂O) 0.78 (t, *J* = 7.5, 3H), 0.82 (m, 1H), 1.02 (m, 1H), 1.27–1.60 (m, 9H), 1.72 (m, 1H), 1.88 (m, 1H), 2.25 (dd, *J* = 13.6, 2.6, 1H), 2.50 (m, 1H), 3.68 (m, 1H), 4.38 (s, 1H), 5.05 (dd, J = 11, 2.6, 1H); HPLC (YMC S-5 C18 4.6 × 50 mm, 0–100% B, MeOH/H₂O/H₃PO₄) $t_{\rm R} = 2.48 \, {\rm min}; {\rm MS}({\rm FAB}) m/z 262 \, [{\rm M} + {\rm H}]^+$. Anal. (C₁₅H₂₃N₃O·CF₃-CO₂H·0.4H₂O) C, H, N.

(S)-2-(1,1-Dimethylprop-1-yl)glycine-L-*cis*-4,5-methanoprolinenitrile TFA salt (10a): ¹H NMR (500 MHz, D₂O) 0.69 (t, J = 7.5, 3H), 0.82 (t, J = 7.5, 3H), 0.88 (m, 1H), 1.07 (m, 1H), 1.20 (m, 1H), 1.44–1.64 (m, 2H), 1.70–1.82 (m, 2H), 1.88–1.96 (m, 2H), 2.29 (dd, J = 13.8, 2.6, 1H), 2.56 (m, 1H), 3.76 (m, 1H), 4.37 (s, 1H), 5.08 (dd, J = 10.5, 2.6, 1H), 5.13 (d, J = 17.5, 1H), 5.33 (d, J = 11, 1H), 5.66 (dd, J = 17.5, 1H, 1H); HPLC (YMC S-5 C18 4.6 × 50 mm, 0–100% B, MeOH/H₂O/H₃PO₄) $t_{\rm R} = 2.54$ min; MS (FAB) *m/z* 262 [M + H]⁺. Anal. (C₁₃H₂₁N₃O·CF₃CO₂H·0.1H₂O) C, H, N.

(S)-2-(1,1-Diethylprop-1-yl)glycine-L-*cis*-4,5-methanoprolinenitrile TFA salt (10b): ¹H NMR (500 MHz, D₂O) 0.72 (t, J = 7.5, 9H), 0.80 (m, 1H), 1.01 (m, 1H), 1.22–1.32 (m, 3H), 1.41–1.52 (m, 3H), 1.87 (m, 1H), 2.24 (dd, J = 13.8, 2.6, 1H), 2.50 (m, 1H), 3.68 (m, 1H), 4.21 (s, 1H), 5.07 (dd, J = 11, 2.6, 1H); HPLC (YMC S-5 C18 4.6 × 50 mm, 0–100% B, MeOH/H₂O/H₃PO₄) $t_{\rm R} = 2.60$ min; MS (FAB) m/z 264 [M + H]⁺. Anal. (C₁₅H₂₅N₃O·CF₃CO₂H·0.1H₂O) C, H, N.

(S)-2-(4-Ethyltetrahydropyran-4-yl)glycine-L-*cis*-4,5methanoprolinenitrile TFA salt (10g): ¹H NMR (500 MHz, D₂O) 0.84 (t, J = 7.5, 3H), 0.87 (m, 1H), 1.06 (m, 1H), 1.33 (dd, J = 13.6, 2.2, 1H), 1.40–1.55 (m, 2H), 1.68 (dd, J = 13.8, 2.2, 1H), 1.80–2.00 (m, 3H), 2.30 (dd, J = 14, 2.6, 1H), 2.57 (m, 1H), 3.53–3.79 (m, 5H), 4.40 (s, 1H), 5.11 (dd, J = 11, 2.6, 1H); HPLC (YMC S-5 C18 4.6 × 50 mm, 0–100% B, MeOH/ H₂O/H₃PO₄) $t_{\rm R} = 1.60$ min; MS (FAB) *m/z* 278 [M + H]⁺. Anal. (C₁₅H₂₃N₃O₂·CF₃CO₂H·0.3H₂O) C, H, N.

General Method D. Oxidative Cleavage of Vinyl Substituent by Ozonolysis. Protected vinyl nitriles 15 were treated with ozone and subjected to a reductive quench with NaBH₄ to furnish the hydroxymethyl analogues directly, which were then subsequently deprotected using TFA in CH_2Cl_2 at 0 °C to give target compounds 16.

(S)-2-[1-(Hydroxymethyl)cyclopent-1-yl]glycine-L-cis-4,5-methanoprolinenitrile TFA Salt (16d). Vinyl nitrile 15d, prepared from 7d using general method A (1.28 g, 3.60 mmol), was dissolved in 56 mL of a 2:5 mixture of $CH_2Cl_2/MeOH$, cooled to -78 °C, and treated with a stream of ozone until the reaction solution took on a blue color, at which time NaBH₄ (566 mg, 15.0 mmol, 4.2 equiv) was added and the reaction warmed to 0 °C. After 30 min, the reaction was quenched with 2 mL of saturated NaHCO₃ and then warmed to room temperature. The reaction mixture was evaporated to dryness and taken up in EtOAc. A small amount of water was added to dissolve the inorganics, and the layers were separated. The EtOAc layer was dried (Na₂SO₄), filtered, and evaporated to an oil that was purified by flash column chromatography with EtOAc to give 922 mg (71%) of N-Boc hydroxymethyl compound: MS m/z 364 [M + H]⁺; ¹H NMR $(500 \text{ MHz}, \text{ CDCl}_3) 1.08 \text{ (td}, J = 6.3, 2.1, 2\text{H}), 1.22 \text{ (m, 1H)},$ 1.44 (s, 9H), 1.51-1.96 (m, 8H), 2.38 (dd, J = 13.9, 2.3, 1H), 2.60 (m, 1H), 3.33 (d, J = 12.1, 1H), 3.57 (d, J = 12.1, 1H), 3.92 (m, 1H), 4.75 (d, J = 9.1, 1H), 5.06 (dd, J = 10.6, 2.3, 1H), 5.85 (d, J = 8.8, 1H); ¹³C NMR (125 MHz, CDCl₃) 13.5, 17.8, 24.7, 24.9, 28.4, 30.6, 31.1, 33.0, 38.0, 45.5, 51.6, 55.8, 67.1, 80.3, 119.1, 171.4.

The *N*-Boc hydroxymethyl compound (900 mg, 2.48 mmol) was dissolved in 60 mL of CH₂Cl₂, cooled to 0 °C, and treated with 20 mL of freshly distilled TFA. The deprotection was complete after 80 min and the mixture was evaporated to dryness and purified by preparative HPLC (YMC S5 ODS 30×100 mm, 18 min gradient 80% A:B to 100% B; solvent A = 10% MeOH-90%H₂O-0.1% TFA, solvent B = 90% MeOH-10% H₂O-0.1% TFA, collected product from 5.1 to 6.5 min) to give, after lyophilate: ¹H NMR (500 MHz, MeOH-d₄) 0.87 (m, 1H), 1.00 (m, 1H), 1.30 (m, 2H), 1.54 (m, 1H), 2.63 (m, 1H), 3.58 (d, J = 11.0, 1H), 3.64 (d, J = 11.0, 1H), 3.90 (m, 1H), 4.61 (s, 1H), 5.19 (dd, J = 10.9, 2.6, 1H);

 $^{13}\mathrm{C}$ NMR (125 MHz, MeOH- d_4) 14.5, 19.5, 25.6, 25.7, 30.9, 31.9, 33.6, 39.6, 47.5, 51.2, 58.7, 68.2, 120.8, 168.5; MS m/z 264 [M + H]⁺. Anal. (C14H21N3O2 \cdot 1.20CF3CO2H) C, H, N.

General Method E. (S)-2-[1-(Hydroxymethyl)cyclobut-1-yl]glycine-L-cis-4,5-methanoprolinenitrile TFA Salt (16c). N-Boc-protected vinylcyclobutyl compound 15c (0.16 g, 0.46 mmol) was dissolved in 10 mL of a 1:1 mixture of THF:H₂O and treated with OsO₄ (12 mg, 0.05 mmol) and NaIO₄ (0.59 g, 2.76 mmol, 6 equiv). After 2 h, the reaction mixture was diluted with 50 mL of Et₂O and 10 mL of water. The layers were separated, and the organic layer was washed with NaHCO₃, dried (MgSO₄), and concentrated to give a dark oil. The oil was diluted with 10 mL of MeOH, and NaBH₄ (0.08 g, 2.0 mmol) was added at 25 °C. After 30 min, the mixture was diluted with Et₂O and the reaction was quenched with saturated NaHCO₃. The layers were separated, and the organic fraction was washed with 0.1 M HCl, saturated NaHCO₃, dried (MgSO₄), and concentrated to give 90 mg of the Boc-protected hydroxymethyl compound as a dark oil. The crude intermediate (90 mg, 0.26 mmol) was dissolved in 3 mL of CH₂Cl₂, cooled to 0 °C, and treated with 3 mL of freshly distilled TFA. The deprotection was complete after 80 min and the mixture was evaporated to dryness and then purified by preparative HPLC (YMC S5 ODS 30 \times 100 mm, 10 min gradient 100% A to 100% B; solvent A = 10% MeOH-90%H₂O-0.1% TFA; solvent B = 90% MeOH-10% H₂O-0.1%TFA, to give, after lyophilization, 50 mg (60%) of title compound 16c: ¹H NMR (500 MHz, MeOH-d₄) 0.95 (m, 1H), 1.06 (q, J = 7.6, 1H), 1.30 (m, 2H), 1.54 (m, 1H), 1.75 (m, 1H),1.90 (m, 1H), 2.00 (m, 3H), 2.20 (m, 1H), 2.35 (dd, J = 13.8, 2.2, 1H), 2.50 (m, 1H), 2.63 (m, 1H), 3.85 (s+m, 3H), 4.63 (s, 1H), 5.22 (dd, J = 10.7, 2.2, 1H); MS m/z 250 [M + H]⁺. Anal. (C₁₃H₁₉N₃O₂·CF₃CO₂H·0.5H₂O): C, H, N.

(S)-2-[1-(Hydroxymethyl)cyclohex-1-yl]glycine-L-cis-4,5-methanoprolinenitrile TFA Salt (16e). This compound was prepared using general method D: ¹H NMR (500 MHz, MeOH- d_4) 0.92 (m, 1H), 1.10 (m, 1H), 1.26 (m, 1H), 1.35–1.76 (m, 10H), 1.95 (m, 1H), 2.01 (m, 1H), 2.36 (dd, J = 13.8, 2.2, 1H), 2.64 (m, 1H), 3.78 (d, J = 11.6, 1H), 3.90 (m, 1H), 4.48 (s, 1H), 5.22 (dd, J = 11, 2.2, 1H); ¹³C NMR (125 MHz, MeOH- d_4) 14.2, 19.2, 22.1, 22.2, 26.6, 28.6, 31.1, 31.4, 39.3, 41.8, 47.1, 59.7, 64.7, 120.4, 167.9. Anal. (C₁₅H₂₃N₃O₂· CF₃CO₂H·0.4H₂O) C, H, N.

(2S)-2-[1-(1,2-Dihydroxyethyl)cyclopent-1-yl]glycine-L-cis-4,5-methanoprolinenitrile (18d). Vinyl nitrile 15d (70 mg, 0.19 mmol) was dissolved in 5 mL of a 3:2 mixture of THF/t-BuOH, and N-methylmorpholine N-oxide (33 mg, 0.28 mmol) was added, followed by OsO₄ (0.01 mmol, 2.5 wt %/v in *t*-BuOH), and the reaction was stirred at room temperature for 16 h. The reaction was then quenched with 1 mL of 10% Na₂SO₃, and the mixture was taken up in EtOAc (10 mL), washed with brine, dried (Na_2SO_4) , filtered, evaporated, and purified by flash chromatography to give 41 mg of the desired Boc-protected diol as a mixture of diastereomers, which was immediately deprotected with TFA/CH₂Cl₂ using general method A. Lyophilization of the product from water gave 27 mg (47%) of the desired diol 18d as a diastereomeric mixture that was a white solid: ¹H NMR (500 MHz, DMSO-d₆) 1.08 (m, 1H), 0.76 (m, 1H), 1.38-2.05 (m, 9H), 2.13 (dd, J = 13.6, 1.6, 1H), 2.28 (d, J = 3.1, 1H), 2.33 (m, 1H), 3.13 (m, 1H), 3.44 (m, 1H), 3.51-3.70 (m, 3H), 3.87 (m, 1H), 4.36 (dd, J = 11.0, 8.8, 1 H), 4.57 (m, 1H), 4.84 (s, 1H), 5.24 (s, 1H), 5.24 (s, 1H), 5.24 (s, 2H)(dd, J = 11.0, 2.7, 1H), 8.00 (br s, 2H); HRMS calcd for $C_{15}H_{23}N_3O_3$ [M + H]⁺ 294.1818, found 294.1830.

1-(S)-Adamantan-1-yl-(R)-(2-hydroxy-1-phenylethylamino)acetonitrile (20). 1-Adamantanecarboxylic acid (10.0 g, 0.0549 mol) was dissolved in Et₂O (160 mL) and MeOH (40 mL), and trimethylsilyldiazomethane (2.0 M in hexane, 30 mL, 0.06 mol, 1.1 equiv) was added. After 3 h at room temperature, the reaction mixture was concentrated and purified by flash chromatography (5 \times 15 cm silica column, eluted with 40% CH₂Cl₂/hexanes) to give the desired ester **19** as a white crystalline solid (10.7 g, 0.055 mol, quantitative): ¹H NMR (500 MHz, CDCl₃) 1.63 (br s, 6H), 1.81 (d, J = 2.6, 6H), 1.94 (br s, 3H), 3.58 (s, 3H).

Methyl 1-adamantanecarboxylate (19, 10.7 g, 0.0549 mol) was dissolved in THF (150 mL), cooled to 0 °C, and treated dropwise with a solution of LiAlH₄ (1.0M in THF, 69 mL, 0.069 mol, 1.25 equiv). The reaction was warmed to room temperature for 1.5 h and then cooled to 0 °C and quenched sequentially with 5.1 mL of H₂O, 5.1 mL of 15% NaOH, and 10.2 mL of H₂O. The reaction was stirred at room temperature for 15 min and filtered, and the aluminum salts were washed with EtOAc (2 \times 100 mL). The filtrate was concentrated and the resulting solid purified by flash chromatography (10% EtOAc/CH₂Cl₂) to afford 1-hydroxymethyladamantane (8.74 g, 96%) as a white solid: ¹H NMR (500 MHz, CDCl₃) 1.48 (s, 7H), 1.59–1.75 (m, 6H), 1.96 (br s, 3H), 3.17 (s, 2H).

An oven-dried three-neck flask equipped with 125-mL addition funnel was charged with 150 mL of CH₂Cl₂ and DMSO (10.3 mL, 0.145 mol, 2.5 equiv) and cooled to -78 °C. Oxalyl chloride (6.7 mL, 0.0768 mol, 1.32 equiv) was added dropwise and the reaction stirred for 15 min. A solution of 1-hydroxymethyladamantane (9.67 g, 0.058 mol, 1.00 equiv) in 75 mL of CH₂Cl₂ was added dropwise and the reaction was allowed to stir for 1 h. The resulting white mixture was then treated dropwise with triethylamine (40.5 mL, 0.29 mol, 5 equiv). After 30 min, the cooling bath was removed, and a cold solution of 20% $KH_2PO_4~(25~mL)$ and cold $H_2O~(150~mL)$ were added, and the reaction was stirred at room temperature for 15 min. The mixture was diluted with Et_2O (400 mL), the layers separated, and the organic layer was washed with cold 10% KH₂PO₄ (3 \times 150 mL) and brine (100 mL). The organic layer was dried (Na_2SO_4) , filtered, concentrated, and purified by flash chromatography with CH₂Cl₂ to afford the desired aldehyde as a white solid (9.40 g, 0.057 mol, 98%): $\,^1\!\mathrm{H}$ NMR (500 MHz, CDCl₃) 1.64-1.80 (m, 12H), 2.05 (br s, 3H), 9.29 (s, 1H).

Adamantane-1-carboxaldehyde (9.40 g, 0.057 mol, 1 equiv) was suspended in H₂O (145 mL) and cooled to 0 °C. NaHSO₃ (5.95 g, 0.057 mol, 1 equiv) was added followed by KCN (4.0 g, 0.059 mol, 1.04 equiv). A solution of (R)-(-)-phenylglycinol (8.01 g, 0.057 mol, 1 equiv) in MeOH was subsequently added dropwise. The resulting mixture was stirred at room temperature for 2 h and then heated to reflux for 16 h. The reaction was cooled to room temperature, diluted with EtOAc (200 mL), and stirred for 15 min. The layers were separated, and the aqueous layer was extracted with EtOAc (100 mL). The combined extracts were washed with brine (50 mL), dried (Na_2SO_4) , filtered, concentrated, and purified by flash chromatography with 20% EtOAc/hexanes to afford 11.6 g (65%) of the desired (R,S) diastereomer 20 as a white solid: ¹H NMR (500 MHz, CDCl₃) 1.43-1.80 (m, 12h), 2.03 (m, 3H), 2.86 (s, 1H), 2.55 (m, 1H), 3.79 (dd, J = 10.8, 3.7, 1H), 4.06 (m, 1H), 7.26–7.39 (m, 5H); HPLC (YMC S-5 C18 4.6 \times 50 mm, 0-100% B, MeOH/H₂O/H₃PO₄) $t_{\rm R} = 4.58$ min; MS (FAB) m/z 311 [M + H]⁺.

1-(S)-Adamantan-1-yl-(R)-(2-hydroxy-1-phenylethylamino)acetic Acid HCl Salt (21). Strecker nitrile adduct 20 (5.65 g, 0.018 mol) was heated in 120 mL of concentrated HCl and 30 mL of HOAc at 80 °C for 18 h and then cooled in an ice bath. Vacuum filtration of the resulting precipitate afforded 21 (5.21 g, 78%) as a white solid: ¹H NMR (500 MHz, MeOH- d_4) 1.55–1.88 (m, 12H), 2.10 (br s, 3H), 3.40 (s, 1H), 4.07 (m, 1H), 4.25–4.40 (m, 2H), 7.61 (br s, 5H); HPLC (YMC S-5 C18 4.6 × 50 mm, 0–100% B, MeOH/H₂O/H₃PO₄) $t_{\rm R}$ = 3.28 min; MS (FAB) m/z 330 [M + H]⁺.

(S)-N-Boc-Adamantylglycine (22). The hydrolyzed Strecker adduct 21 (5.21 g, 0.014 mol) was dissolved in 50 mL of MeOH and 10 mL of HOAc and hydrogenated with H₂ (50 psi) and 20% Pd(OH)₂–C (1.04 g, 20 wt %) for 18 h. The reaction was filtered and concentrated to afford the crude amino acid intermediate as a white solid which was triturated with Et₂O (3×25 mL) and dried in vacuo (4.9 g, quantitative): ¹H NMR (500 MHz, MeOH- d_4 , NaOD) 1.50–1.70 (m, 12 H), 1.91 (br s, 3H), 2.72 (s, 1H). The solid thus obtained (4.90 g, 0.014 mol) was dissolved in 50 mL of DMF and treated with K₂CO₃

(5.90 g, 0.0427 mol, 3 equiv) and di-tert-butyl dicarbonate (3.14 g, 0.014 mol, 1 equiv). After 19 h, the DMF was removed under vacuum, 100 mL of H₂O and 100 mL Et₂O were added, and the layers were separated. The aqueous layer was washed with Et_2O (2 \times 100 mL), cooled to 0 °C, diluted with EtOAc (200 mL), and the mixture was stirred vigorously while carefully acidifying to pH = 3 with 1 N HCl. The layers were separated, and the aqueous layer was extracted with EtOAc (100 mL). The combined EtOAc extracts were washed with brine (50 mL), dried (Na₂SO₄), filtered, concentrated, and purified by flash chromatography (5% MeOH/CH₂Cl₂ + 0.5%HOAc) to give **22** (4.07 g, 92% for two steps) as a white foam. ¹H NMR (500 MHz, CDCl₃) 1.42 (s, 9H), 1.55-1.73 (m, 12H), 1.99 (br s, 3H), 3.98 and 5.07 (2d, 1H, rotamers); HPLC (YMC S-5 C18 4.6 \times 50 mm, 0–100% B, CH₃CN/H₂O/TFA) $t_{\rm R}$ = 2.70 min; MS (FAB) m/z 310 [M + H]+.

(S)-Adamantylglycine-L-*cis*-4,5-methanoprolinenitrile TFA Salt (23). A DMF solution of compound 22 (129 mg, 0.416 mmol, 1 equiv) and 5 (100 mg, 0.416 mmol, 1 equiv) was treated with HOBT (169 mg, 1.25 mmol, 3 equiv), EDAC (163 mg, 0.833 mmol, 2 equiv), and TEA (0.17 mL, 1.25 mmol, 3 equiv) according to general method A. Purification using flash chromatography (silica gel, 2.5 × 13 cm, 50% EtOAc/CH₂Cl₂ and EtOAc) gave 156 mg (90%) of the desired product as a white solid: ¹H NMR (500 MHz, CDCl₃) 0.78– 0.84 (m, 2H), 1.42 (s, 9H), 1.50–1.75 (m, 12H), 1.97 (br s, 3H), 2.16 (m, 1H), 2.61 (d, J = 13.2, 1H), 3.67 (m, 1H), 4.41 (d, J =9.7, 1H), 4.91 (d, J = 8.8, 1H), 5.33 (m, 1H), 7.10 (br s, 1H); HPLC (YMC S-5 C18, 4.6 × 50 mm, 0–100% B, MeOH/H₂O/ H₃PO₄) $t_{\rm R} = 3.13$ min; MS *m/e* 418 [M + H]⁺.

The coupled amide (144 mg, 0.345 mmol) was dehydrated according to general method A and the product was purified using flash chromatography (3–5% EtOAc in CH₂Cl₂, gradient) to afford the corresponding nitrile (98 mg, 71%) as a white foam: ¹H NMR (500 MHz, CDCl₃) 1.00–1.08 (m, 2H), 1.41 (s, 9H), 1.50–1.88 (m, 12H), 2.00 (br s, 3H), 2.35 (m, 1H), 2.55 (m, 1H), 3.84 (m, 1H), 4.33 (d, J = 9.9, 1H), 5.05 (m, 1H), 5.26 (d, J = 9.9, 1H); HPLC (YMC S-5 C18, 4.6 × 50 mm, 0–100% B, MeOH/H₂O/H₃PO₄) $t_{\rm R} = 3.24$ min; MS *m/e* 400 [M + H]⁺.

The nitrile (96 mg, 0.240 mmol) was deprotected according to general method A. The solvents were removed after 40 min, and a solid was obtained after being placed under high vacuum. Trituration with Et₂O afforded **23** (74 mg, 74%) as a white solid: ¹H NMR (500 MHz, MeOH- d_4) 0.94 (m, 1H), 1.10 (m, 1H), 1.65–1.90 (m, 12H), 1.99 (m, 1H), 2.07 (br s, 3H), 2.34 (dd, J = 14.3, 2.2, 1H), 2.60 (m, 1H), 3.91 (m, 1H), 4.17 (s, 1H), 5.19 (dd, J = 11.0, 2.2, 1H); HPLC (YMC S-5 C18, 4.6 × 50 mm, 0–100% B, MeOH/H₂O/H₃PO₄) $t_{\rm R} = 2.84$ min; MS *m/e* 300 [M + H]⁺. Anal. (C₁₈H₂₅N₃O·CF₃CO₂H·0.1H₂O) C, H, N.

(S)-N-Boc-3-hydroxyadamantylglycine (24). A solution of KMnO₄ (337 mg, 2.133 mmol, 1.1 equiv) in 2% KOH (6 mL) at 60 °C was treated portionwise with **22** (600 mg, 1.94 mmol, 1 equiv), and the temperature was then increased to 90 °C. After 1.5 h, the reaction was cooled to 0 °C, EtOAc (50 mL) was added, and the mixture was carefully acidified to pH 3 with 1 N HCl. The layers were separated, and the aqueous phase was extracted with EtOAc (50 mL). The combined organic extracts were washed with brine, dried (Na₂SO₄), filtered, concentrated, and purified by flash chromatography using a gradient of MeOH in CH2Cl2 [2% (200 mL), 3% (200 mL), 4% (200 mL), and 5% (500 mL) MeOH/CH₂Cl₂ + 0.5% HOAc] to afford $\mathbf{24}$ (324 mg, 51%) as a white solid: ¹H NMR (500 MHz, CDCl₃) 1.41 (s, 9H), 1.40-1.73 (m, 12H), 2.21 (br s, 2H), 4.05 and 5.19 (2 br d, 1H, rotamers), 7.09 (br s, 1H); HPLC (YMC S-5 C18 4.6 \times 50 mm, 0–100% B, $MeOH/H_2O/H_3PO_4$) $t_R = 3.42$ min; MS (FAB) m/z 326 $[M + H]^+$.

(S)-N-Boc-3-hydroxyadamantylglycine-L-cis-4,5-methanoprolinamide (25). A coupling reaction between 24 (404 mg, 1.24 mmol, 1 equiv) and 5 (328 mg, 1.37 mmol, 1.1 equiv) was carried out using general method A (HOBT (520 mg, 3.85 mmol, 3.1 equiv), EDAC (510 mg, 2.61 mmol, 2.1 equiv), and TEA (0.54 mL, 3.85 mmol, 3.1 equiv). Purification of the crude product using flash column chromatography with a gradient of 6% (200 mL), 7% (200 mL), and 8% (500 mL) MeOH/CH₂Cl₂ gave **25** (460 mg, 85%) as a white solid: ¹H NMR (500 MHz, CDCl₃) 0.82 (dd, J = 15.0, 6.2, 1H), 0.91 (br m, 1H), 1.41 (s, 9H), 1.45–1.75 (m, 12H), 1.93 (br s, 1H), 2.17–2.28 (m, 3H), 2.49 (dd, J = 13.2, 1.8, 1H), 3.67 (br m, 1H), 4.50 (d, J = 9.7, 1H), 4.86 (dd, J = 10.5, 2.2, 1H), 5.32 (d, J = 38.7, 1H), 5.66 (br s, 1H), 6.91 (br s, 1H); HPLC (YMC S-5 C18 4.6 × 50 mm, 0–100% B, MeOH/H₂O/H₃PO₄) $t_{\rm R} = 3.53$ min; MS (FAB) m/2 434 [M + H]⁺.

(S)-3-Hydroxyadamantylglycine-L-cis-4,5-methanoprolinenitrile TFA Salt (26). Amide 25 (7.08 g, 0.0163 mol) was dissolved in 100 mL of THF and cooled to 0 °C. Pyridine (6.6 mL, 0.082 mol, 5.0 equiv) was added, followed by the dropwise addition of trifluoroacetic anhydride (5.8 mL, 0.0408 mol, 2.5 equiv). Complete consumption of starting material was observed by TLC (SiO_2, 7% MeOH/CH_2Cl_2) after 1 h. The solvent was reduced to a volume of approximately 10 mL and the intermediate trifluoroacetate nitrile was hydrolyzed by stirring with 10% K₂CO₃ (45 mL) in MeOH (100 mL) at room temperature for 18 h. The MeOH was removed and the aqueous layer extracted with EtOAc /Et₂O (1:1 v/v, 500 mL). The combined organic extracts were washed with brine (50 mL), dried (Na₂SO₄), filtered, concentrated, and purified by flash chromatography with a gradient of 50% (700 mL) and 60% (2 L) EtOAc/CH₂Cl₂ to afford the desired Boc-protected nitrile (6.24 g, 92%) as a white foam. ¹H NMR (500 MHz, CDCl₃) 1.01-1.06 (m, 2H), 1.40 (s, 9H), 1.44-1.90 (m, 13H), 2.22 (br m, 2H), 2.34 (dd, J = 13.7, 2.2, 1H), 2.54 (ddd, J = 16.5, 11.0, 6.0, 1H), 3.81 (br dd, J = 10.4, 4.4, 1H),4.43 (d, J = 9.9, 1H), 5.01 (dd, J = 10.4, 2.2 1H), 5.29 (dd, J =9.9, 9.9, 1H); HPLC (YMC S-5 C18 4.6 \times 50 mm, 0–100% B, MeOH/H₂O/H₃PO₄) $t_{\rm R}$ = 2.72 min; MS (FAB) m/z 416 $[M + H]^+$.

The nitrile thus obtained (6.986 g, 0.0168 mol) was deprotected using TFA according to general method A. The solvents were removed after 2.5 h, and the resulting oil was azeotroped with CH_2Cl_2 /toluene (2×) to obtain an off-white solid. Trituration with Et_2O (3 \times 25 mL) afforded hydroxyadamantyl compound 26 (6.89 g, 95%) as a white powder: ¹H NMR $(500 \text{ MHz}, \text{MeOH-}d_4) 0.97 \text{ (ddd}, J = 11.6, 7.2, 2.8, 1\text{H}), 1.10$ and 1.13 (ABq, $J_{AB} = 6.6, 1$ H), 1.55–1.85 (m, 12H), 2.01 (ddd, J = 14.3, 11.6, 5.5, 1H, 2.28 (s, 2H), 2.35 (dd, J = 13.7, 2.2, J1H), 2.62 (ddd, J = 13.7, 11.0, 5.5, 1H), 3.92 (ddd, J = 8.8, 6.0, 2.8, 1H, 4.28 (s, 1H), 5.19 (dd, J = 11.0, 2.2, 1H); ¹³C NMR (125 MHz, MeOH-d₄) 14.3, 19.2, 31.4, 31.4, 31.5, 36.0, 38.2, 39.3, 40.9, 44.8, 44.9, 46.6, 47.0, 60.0, 68.6, 120.4, 167.4; HPLC (YMC S-5 C18 4.6 \times 50 mm, 0–100% B, MeOH/H₂O/H₃PO₄) $t_{\rm R} = 1.99$ min; MS (FAB) m/z 316 [M + H]⁺ for C₁₈H₂₅N₃O₂. Anal. (C₁₈H₂₅N₃O₂·CF₃CO₂H·1.25H₂O) C, H, N. The structure of compound 26 was further confirmed by single-crystal X-ray analysis.29

(S)-*N*-Boc-3,5-Dihydroxyadamantylglycine (27). Refer to the procedure described for generating hydroxyadamantyl-*N*-tert-butyloxycarbonyl-L-glycine 24. During the reaction to produce 24 from 22, the diol 27 is formed as a lower R_f minor product. Prolonged reaction times (up to 90 min) gave up to 17% of 27 as a white solid after flash chromatography eluting with 15% MeOH-CH₂Cl₂=0.5% HOAc: ¹H NMR (500 MHz, MeOH-d₄) 1.41-1.73 (m, 21H), 2.29 (br s, 1H), 3.95 (s, 1H). ¹³C NMR (125 MHz, MeOH-d₄) 28.7, 31.8, 37.5, 41.8, 43.9, 46.3, 48.3, 49.6, 52.5, 63.1, 70.9, 71.0, 80.6, 157.9, 174.2.

(S)-3,5-Dihydroxyadamantylglycine-L-cis-4,5-methanoprolinenitrile TFA Salt (28). A coupling reaction between 27 (300 mg, 0.88 mmol, 1 equiv) and 5 (253 mg, 1.05 mmol, 1.2 equiv) was carried out using general method A (HOBT (356 mg, 2.64 mmol, 3.0 equiv), EDAC (340 mg, 1.76 mmol, 2.0 equiv), and TEA (0.37 mL, 2.64 mmol, 3.0 equiv). Purification using flash column chromatography with a gradient of 10-20% MeOH/CH₂Cl₂ gave the coupled amide, contaminated with HOBT, which was carried on immediately to the nitrile in two separate reactions. In each reaction, the amide (100 mg, 0.11 mmol) was dissolved in 1 mL of THF, cooled to 0 °C, and treated with pyridine (0.054 mL, 0.66 mmol, 6.00

equiv), followed by the addition of trifluoroacetic anhydride (0.056 mL, 0.39 mmol, 3.5 equiv). Complete consumption of starting material was observed by TLC (SiO₂, 7% MeOH/CH₂-Cl₂) after 30 min. The solvent was removed and the intermediate trifluoroacetate nitrile was hydrolyzed by stirring with 10% K₂CO₃ (1 mL) in MeOH (2 mL) at room temperature for 18 h. The two reaction mixtures were combined, the MeOH was removed, and the aqueous layer was extracted with EtOAc $(2 \times 20 \text{ mL})$. The extracts were dried (Na₂SO₄), filtered, concentrated, and purified by flash chromatography with a gradient of 7-8% MeOH/CH2Cl2 to afford the desired nitrile (78 mg, 41% for two steps) as a white foam: ¹H NMR (500 MHz, CDCl₃) 1.01-1.06 (m, 2H), 1.32-1.78 (m, 22H, includes N-Boc singlet), 1.88 (m, 1H), 2.06 (br s, 2H), 2.34-2.38 (m, 2H), 2.56 (m, 1H), 3.82 (m, 1H), 4.52 (d, J = 9.9, 1H),5.0 (dd, J = 10.6, 2.2, 1H), 5.46 (d, J = 9.9, 1H); ¹³C NMR (125 MHz, CDCl₃) 13.7, 17.9, 28.4, 30.4, 36.3, 38.0, 42.6, 42.9, 43.1, 45.1, 45.2, 45.3, 51.9, 58.0, 70.4, 80.1, 119.2, 155.8, 169.8; MS (FAB) m/z 432 [M + H]⁺.

The Boc group of the intermediate nitrile (64 mg, 0.15 mmol) was deprotected using TFA according to general method A. The solvents were removed after 2.5, and the resulting oil was azeotroped with CH_2Cl_2 /toluene (2×) to obtain an off-white solid. Purification by preparative HPLC [YMC S5ODS 30 mm \times 100 mm, 15 min gradient of 0 to 100% B, 25 mL/min, 220 nm; solvent A = 10% MeOH-90% H_2O -0.1% TFA and solvent B = 90% MeOH-10% H₂O-0.1% TFA, elution time 5-6 min) afforded, after lyophillization from H₂O, 34 mg (53%) of 28 as a white lyophilate: ¹H NMR (500 MHz, MeOH- d_4) 0.90 (m, 1H), 1.02 (m, 1H), 1.41-1.70 (m, 12H), 1.92 (m, 1H), 2.24-2.31 (m, 2H), 2.53 (m, 1H), 3.82 (m, 1H), 4.26 (s, 1H), $5.10 \,(\mathrm{dd}, J = 10.0, 2.2, 1\mathrm{H}).$ $3.92 \,(\mathrm{m}, 1\mathrm{H}), 4.28 \,(\mathrm{s}, 1\mathrm{H}), 5.19 \,(\mathrm{d}, 1\mathrm{H})$ J = 10.7, 1H); ¹³C NMR (125 MHz, MeOH- d_4) 14.5, 19.3, 31.4, 31.6, 37.1, 39.3, 42.1, 43.6, 43.7, 45.7, 45.8, 47.1, 52.4, 59.4, 70.5, 120.3, 167.2. HPLC (YMC S-5 C18 4.6 × 50 mm, 0-100% B, MeOH/H₂O/H₃PO₄) $t_{\rm R} = 1.99$ min; HRMS m/z calcd $[M\ +\ H]^+$ for $C_{18}H_{25}N_3O_3$ 332.1974, found 332.1981. Anal. $(C_{18}H_{25}N_3O_3 \cdot 1.15CF_3CO_2H \cdot 1.50H_2O) C, H, N.$

(S)-N-Boc-3-fluoroadamantylglycine-L-cis-4,5-metha**noprolinamide** (29). An oven-dried flask purged with argon was charged with CH_2Cl_2 (3 mL) and cooled to -78 °C. To the solvent was added diethylaminosulfur trifluoride (0.060 mL, 0.453 mmol, 1.5 equiv), followed by a solution of 25 (131 mg, 0.302 mmol, 1 equiv) in CH₂Cl₂ (3 mL). After 15 min, the reaction mixture was poured directly into a separatory funnel containing saturated NaHCO₃ (25 mL), and the layers were separated. The aqueous layer was extracted with CH₂Cl₂ (25 mL), and the combined extracts were washed with brine (10 mL), dried (Na₂SO₄), filtered, concentrated, and purified by flash chromatography with 5% MeOH/CH₂Cl₂ to afford 29 (124 mg, 0.285 mmol, 94%) as a white solid: ¹H NMR (500 MHz, CDCl₃) 0.78-0.89 (m, 2H), 1.42 (s, 9H), 1.46-1.87 (m, 12H), 2.20 (m, 1H), 2.29 (br s, 2H), 2.57 (dd, *J* = 13.2, 2.2, 1H), 3.64 (m, 1H), 4.54 (d, J = 9.3, 1H), 4.89 (dd, J = 10.4, 2.2, 1H), 5.34 (d, J = 9.9, 1H), 6.95 (br s, 1H); HPLC (YMC S-5 C18, 4.6 \times 50 mm, 0–100% B, CH₃CN/H₂O/TFA) $t_{\rm R}$ = 2.22 min; MS m/e 436 [M + H]⁺.

(S)-3-Fluoroadamantylglycine-L-cis-4,5-methanoprolinenitrile TFA Salt (30). Amide 29 (161 mg, 0.370 mmol, 1 equiv) was dehydrated according to general method A using 4 mL of pyridine, imidazole (53.4 mg, 0.776 mmol, 2.1 equiv), and phosphorus oxychloride (0.143 mL, 1.52 mmol, 4.1 equiv) to give, after purification by flash chromatography (5% EtOAc/ CH_2Cl_2), the corresponding nitrile (126 mg, 82%) as a white foam: ¹H NMR (500 MHz, CDCl₃) 1.03-1.07 (m, 2H), 1.41 (s, 9H), 1.43-1.98 (m, 12H), 2.31 (br s, 2H), 2.36 (dd, J = 13.7)2.2, 1H), 2.56 (m, 1H), 3.80 (m, 1H), 4.46 (d, J = 9.9, 1H), 5.02(dd, J = 10.4, 2.2, 1H), 5.27 (d, J = 11, 1H); HPLC (YMC S-5 C18, 4.6 \times 50 mm, 0–100% B, MeOH/H₂O/H₃PO₄) $t_{\rm R}$ = 3.97 min; MS m/e 418 $[M + H]^+$. The Boc group of the resultant nitrile (125 mg, 0.299 mmol) was deprotected using trifluoroacetic acid/CH₂Cl₂ (1:1 v/v, 2 mL) according to general method A. After 30 min, the solvents were removed, and the resulting solid was dried under high vacuum. Trituration with Et₂O afforded **30** (93 mg, 72%) as a white solid: ¹H NMR (500 MHz, MeOH- d_4) 0.94 (m, 1H), 1.10 (m, 1H), 1.56–1.70 (m, 4H), 1.73–2.06 (m, 9H), 2.30–2.43 (m, 3H), 2.62 (m, 1H), 3.92 (m, 1H), 4.33 (s, 1H), 5.19 (dd, J = 10.4, 2.2, 1H); HPLC (YMC S-5 C18 4.6 × 50 mm, 0–100% B, MeOH/H₂O/H₃PO₄) $t_{\rm R} = 2.44$ min; MS m/e 318 [M + H]⁺. Anal. (C₁₈H₂₄FN₃O·CF₃CO₂H) C, H, N.

Biological Assays. Cloning, Expression, and Purification of Human DPP-IV. To generate human DPP-IV, PCR (Red-tag polymerase, Sigma) was performed on human cDNA from placenta (Clontech) using two primers, ACGCCGAC-GATGAAGACA and AGGTAAAGAGAAACATTGTT, based on the nucleotide sequence of the human clone (accession number M74777). PCR products were cloned into the pcDN4/HisMax TOPO vector (Invitrogene). For stable transfection of CHO-DG44 cells, PCR of DPP-IV was redone using primers GG-TACCAGCGCAGAGGCTT and CTCGAGCTAAGGTAAA-GAGAAACATTG to generate Kpn I and Xho I sites. The Kpn I and Xho I sites were used to extract the N-terminal Histagged gene. The His tag, which could be cleaved and removed by enterokinase, was included to allow purification using the TALON affinity column. The gene was then ligated into the Kpn I and Xho I sites of the pD16 vector for stable transfection. Stable cell lines were generated by transfecting the expression vector into Chinese hamster ovary (CHO-DG44) cells using electroporation. The CHO-DG44 cell line was grown in PFCHO media supplemented with HT (glycine, hypoxanthine, and thymidine; Invitrogene), glutamine, and Recombulin (ICN). Then 1×10^7 cells/mL were collected, transfected with 60 μ g of DNA using electroporation at 300V, and then transferred to a T75 flask. On the third day following transfection, the HT supplement was removed and selection was initiated with methotrexate (MTX, 10 nM, ICN). After a further 10 days, the cells were plated into individual wells of 96-well plates. Every 10 days the concentration of MTX was increased 2-3-fold, up to a maximum of 400 nM. Final stable cell line selection was based on yield and activity of the expressed protein. Protein was further purified using conventional anion exchange (Sepharose Q), gel filtration (S-200) and high-resolution MonoQ columns. The final protein yielded a single band on SDS-PAGE gels. Amino acid sequence analysis indicated two populations of DPP-IV in the sample. One portion of the protein had 27 amino acids truncated from the N-terminus, while the other was lacking the N-terminal 37 amino acids, suggesting that during isolation the entire transmembrane domain (including the His tag) is removed by proteases present in the CHO cells. Total protein concentration was measured using the Bradford dye method, and the amount of the active DPP-IV was determined by titrating the enzyme with our previously reported inhibitor (compound 29 in ref 18). No biphasic behavior was observed during inhibition or catalysis, suggesting that both protein populations are functionally identical.

In Vitro DPP-IV Inhibition Assays. Inhibition of human DPP-IV activity was measured under steady-state conditions by following the absorbance increase at 405 nm upon the cleavage of the pseudosubstrate, Gly-Pro-pNA. Assays were performed in 96-well plates using a Thermomax plate reader. Typically reactions contained 100 μ L of ATE buffer (100 mM Aces, 52 mM Tris, 52 mM ethanolamine, pH 7.4), 0.45 nM enzyme, either 120 or 1000 μ M of substrate ($S < K_{\rm m}$ and S > $K_{\rm m}, K_{\rm m} = 180 \,\mu{
m M}$) and variable concentration of the inhibitor. To ensure steady-state conditions for slow-binding inhibitors, enzyme was preincubated with the compound for 40 min prior to substrate addition. All serial inhibitor dilutions were in DMSO and final solvent concentration did not exceed 1%. Inhibitor potency was evaluated by fitting inhibition data to the binding isotherm: $v_i/v = \text{range}/[1 + (I/\text{IC}_{50})^n] + \text{back}$ ground, where v_i is the initial reaction velocity at different concentrations of inhibitor, I; v is the control velocity in the absence of inhibitor; range is the difference between the uninhibited velocity and background; background is the rate of spontaneous substrate hydrolysis in the absent of enzyme; n is the Hill coefficient. Calculated IC₅₀'s at each substrate concentration were converted to K_i 's by assuming competitive inhibition according to the equation $K_i = IC_{50}/[1 + (S/K_m)]$. All inhibitors were competitive as judged by close agreement of K_i values obtained from assays at high and low substrate concentrations. In cases where IC_{50} at the low substrate concentration was close to the enzyme concentration used in the assay, the data were fit to the Morrison equation to account for the depletion of the free inhibitor.³⁰ IC_{50} values were further refined to determine K_i values to account for the substrate concentration in the assay using $K_i = IC_{50}/[1 + (S/K_m)]$.

Liver Microsomal Metabolic Rate Determination Methods. Rat liver microsomes were purchased from Xenotech Co. (Lenexa, KS). Incubations contained 50 mM potassium phosphate, ca. 1 mg/mL microsomal protein, 10 mM NADPH, and 10 μ M test compound. Reactions were initiated by the addition of substrate and were carried out in a shaking water bath at 37 °C. Incubations were terminated by the addition of an equal volume of acetonitrile and centrifugation. The supernatants were analyzed by LC/MS with parent quantitation at 0 and 10 min. The percent change in concentration was used to calculate a rate of metabolism of parent compound.

Pharmacokinetic and Bioavailability Studies in Rats. All procedures were approved by the Bristol-Myers Squibb Institutional Animal Care and Use Committee. Rats were housed under standard conditions and had free access to water and standard rodent laboratory diet. Adult male Sprague Dawley rats (250-300 g, Harlan Sprague Dawley, Indianapolis, IN) were surgically prepared with indwelling jugular vein cannulae 1 day prior to drug administration. Rats were fasted overnight prior to dosing and were fed 8 h after dosing. The animals had free access to water and were conscious and unrestrained throughout the study. Each rat was given either a single intravenous (iv) or oral dose (10 mg/kg, n = 2, both routes). The iv doses were administered as a bolus through the jugular vein cannula and the oral doses were by gavage. The compounds were administered as a solution in water. Blood samples (250 μ L) were collected at serial time points for 12 h after dose into heparin-containing tubes. Plasma was prepared immediately, frozen, and stored at -20 °C prior to analysis.

Plasma Sample Analysis. Plasma proteins were precipitated with one volume of acetonitrile and the supernantants evaporated to dryness under a stream of nitrogen. The samples were reconstituted in mobile phase, and the compound of interest was analyzed by ionspray LC/MS. Sample quantitation was completed by comparison to a standard curve prepared in plasma and quality control samples were run to ensure assay performance. AUC values were calculated by the trapezoidal rule (oral) or by mixed log-linear integration (iv) using the Kinetica software package (Innaphase, Philadelphia, PA). Oral bioavailability was estimated by dividing the average AUC value calculated for the oral route by the average AUC value calculated for the iv route.

Rat ex Vivo Plasma DPP-IV Inhibition. DPP-IV activity in rat plasma was assayed ex vivo using Ala-Pro-AFC·TFA, a fluorescence-generating substrate from Enzyme Systems Products. Plasma samples were collected from normal male Sprague-Dawley rats at various timepoints following an oral dose of test compound as previously described.¹⁸ A 20 µL plasma sample was mixed with 200 μ L of reaction buffer, 50 mM Hepes, and 140 mM NaCl. The buffer contained 0.1 mM Ala-Pro-AFC·TFA. Fluorescence was then read for 20 min on a Perseptive Biosystem Cytofluor-II at 360 nm excitation wavelength, and 530 nm emission wavelength. The initial rate of DPP-IV enzyme activity was calculated over the first 20 min of the reaction, with units/mL defined as the rate of increase of fluorescence intensity (arbitrary units) per mL plasma. All in vivo data presented are mean \pm SE (n = 6). Data analysis was performed using ANOVA followed by Fisher Post-hoc.

Oral Glucose Tolerance Test in Zucker Rats. Male Zucker^{fa/fa} rats (Harlan) weighing between 400 and 450 g were housed in a room that was maintained on a 12 h light/dark cycle and were allowed free access to normal rodent chow and tap water. The day before the experiment, the rats were

weighed and divided into control and treated groups of six. Rats were fasted 17 h prior to the start of the study. On the day of the experiment, animals were dosed orally with vehicle (water) or DPP-IV inhibitors (0.3, 1, or 3 μ mol/kg) at -240 min. Two blood samples were collected at -240 and 0 min by tail bleed. Glucose (2 g/kg) was administered orally at 0 min. Additional blood samples were collected at 15, 30, 60, and 120 min. Blood samples were collected into EDTA-containing tubes from Starstedt. Plasma glucose was determined by Cobas Mira (Roche Diagnostics) by the glucose oxidation method.

Oral Glucose Tolerance Test in ob/ob Mice. Male 13-14 week-old ob/ob mice (Jackson Labs) were maintained under constant temperature and humidity conditions, a 12:12 lightdark cycle, and had free access to a 10% fat rodent diet (D1245B Research Diets) and tap water. After an overnight fasting period of 16 h, animals were dosed orally with vehicle (water) or DPP-IV inhibitor (1, 3, 10 µmol/kg) at -60 min. Two blood samples were collected at -60 and 0 min by tail bleed for glucose and insulin determinations. Glucose (2 g/kg) was administered orally at 0 min. Additional blood samples were collected at 15, 30, 60, 90, and 120 min for glucose and insulin determinations. Blood samples were collected into EDTAcontaining tubes (Sarstedt). Plasma glucose was determined with a Accu-Chek Advantage (Roche) glucometer. Plasma insulin was assayed using a mouse insulin ELISA kit (ALPCO Diagnostics). Data represent the mean of 12-24 mice/group. Data analysis was performed using one way ANOVA followed by Dunnett's test. All procedures were performed according to BMS-IACUC guidelines.

Acknowledgment. We thank the Department of Discovery Analytical Sciences at BMS for their assistance in the characterization of the compounds reported herein and for maintenance of NMR instrumentation, the department of Pharmaceutical Candidate Optimization for performing in vitro and in vivo assays to aid in the profiling of these compounds, Dr. William Humphreys for helpful discussions, and Dr. Robert Zahler for critical reading of the manuscript.

Supporting Information Available: Elemental analyses for compounds 8b-g, 10a-g, 16c-e, 23, 26, 28, and 30, and HRMS data for compounds 8a and 18d. This material is available free of charge via the Internet at http://pubs.acs.org.

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JM050261P